



Nano-reinforced ternary lime-based composites for structural health monitoring of Cultural Heritage Monuments

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Outline

1. Theoretical background and motivation
2. Experimental procedure
3. Results
4. Conclusions



Motivation

- ❑ Most historical buildings are suffering from damage due to natural weathering, earthquakes, pollution and urgently need restoration interventions.
- ❑ Typical building materials that need to be restored are NOT ordinary cement / concrete, but mostly stone, limestone.
- ❑ The compatibility problem between the original building materials and the restoration mortars is the main issue in order to achieve long-lasting restoration interventions.

Therefore, due to incompatibility it is impossible to restore historical buildings with modern building materials.



Cracks due to the incompatibility of the original material and the restoration mortar



Graphene nanoPlatelets (GnPs)

- Nanostructures at the nano level (i.e., 1 - 20 nm).
- Possess increased mechanical, thermal and electrical properties.
- Exhibit low production cost compared to other carbon nanomaterials.
- Can refine the matrix microstructure and can create a denser matrix.
- Can attribute to the restoration material piezo-resistive properties to give useful information of the stress/strain condition or detect potential damage.

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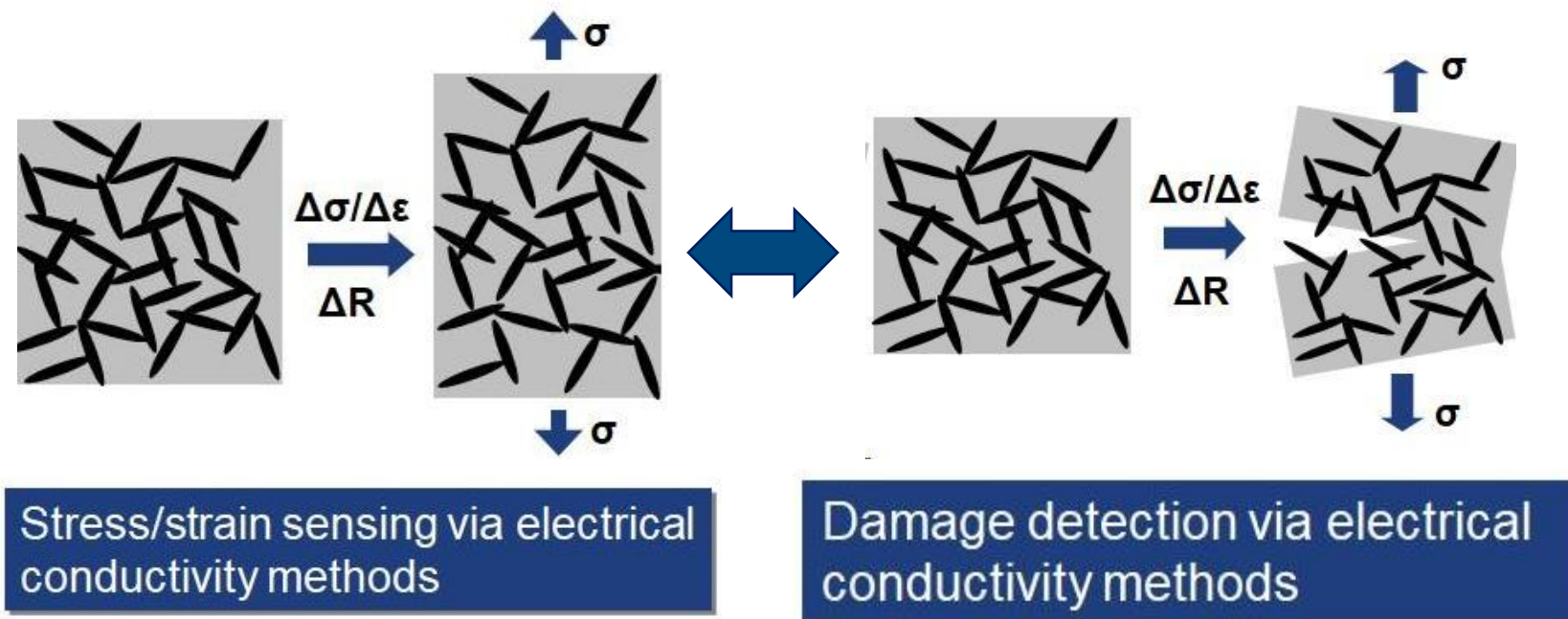
GNPs nanostructure



In situ detection via electrical conductivity method

An **electrically conductive** matrix:

- Allows health monitoring in nanocomposites
- Improves detectability of matrix dominated failure mechanisms



A restoration demonstrator in
Korais Library in Chios island





Research concept

Research goal is to develop a restoration binder in lab-scale. The restoration binder should possess self-sensing properties.



However, building materials do not possess such properties.



Nanomaterials

GnPs (nanomaterials) will be efficiently incorporated in matrix so that **the final composite material are enhanced with piezoresistive properties.**



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Flowchart of the experimental procedure

nano-reinforced materials

Lime + Metakaolin + White CEM* + Dispersion



mixing ASTM C305



casting into molds



Cure the specimens in water for 28 days

Testing of the mechanical properties:

- 1) Bending tests (4-point bending)
- 2) Compression tests

*www.aalborgwhite.com



Building materials

The examined binder (of commercially-available **Hydrated Lime (L)**, **Metakaolin (MK)** and **White Cement (CEM)**) consists of 35 wt%, 35 wt%, 30 wt% concentrations of the components, to address the compatibility issue.



$(Ca(OH)_2$ – Commercial Aerial Lime CaO Hellas)*¹

Density (volumetric weight): ~ 2240 kg / m³
EU A.3: Relative density



(Metakaolin ARGICAL™ -M1000)*²

Density (volumetric weight): ~ 2000 to 3000 kg / m³



Aalborg White®
CEM I 52,5 R - SR 5
(Made in Denmark)

Density (volumetric weight):
~ 1050 kg/m³

*¹ <https://caohellas.gr/products/?lang=enm>

*² <https://roseofjericho.co.uk/product/argical-m1000/>



Aqueous dispersion of the nanomaterials

- *Graphene nanoplatelets type N008-100-P40 (Angstrom Materials Inc. Dayton, OH, USA)*
- *Superplastisizer Sika® ViscoCrete®-5600 HS (to enhance the GnPs dispersion)*
- Water of specific characteristics (VIKOS S.A. bottled water)



Ultrasonication to break the GnPs agglomerates



Fine dispersion of GnPs aqueous solution at water mix



The energy generator was the VCX-500 model and the nozzle model was CV-334 model (SONICS & MATERIAL®)



GnPs agglomerates

- As the **ultrasonic energy increases, the dispersion becomes more uniform** with lower size of agglomerates.
- Nevertheless, at high energy level the ultrasonication:
 - i. destroys the surface groups of the GnPs-particles
 - ii. decreases their lateral size
 - iii. tend to re-agglomerate.
- An intermediate concentration of GnPs is suggested (about 0.15 wt% of the binder materials) as optimal for the specific engineering application, ultrasonicated at approximately 65 kJ.



Dispersion before ultrasonication (left) and after (right).



The nanocomposites studied

	Aqueous solution	Ratio SP/GnPs
1.	0 %wt SP_0 %wt GnPs	0
2.	0.15 %wt SP_0.15 %wt GnPs	1/1
3.	0.30 %wt SP_0.15 %wt GnPs	2/1
4.	0.0 %wt SP_1.0 %wt GnPs	0
5.	1.0 %wt SP_1.0 %wt GnPs	1/1
6.	2.0 %wt SP_1.0 %wt GnPs	2/1

jointing application

grouts application

Mixing proportions of the components of the dispersions in the nanoreinforced pastes

All GnPs dispersions were ultrasonicated at 65 kJ

According to the standard EN 1015-3: Methods of test for mortar for masonry – Part 3: Determination of consistence of fresh mortar (by flow table); 1999.

Water/Binder ratio = 0.55



Flow table test

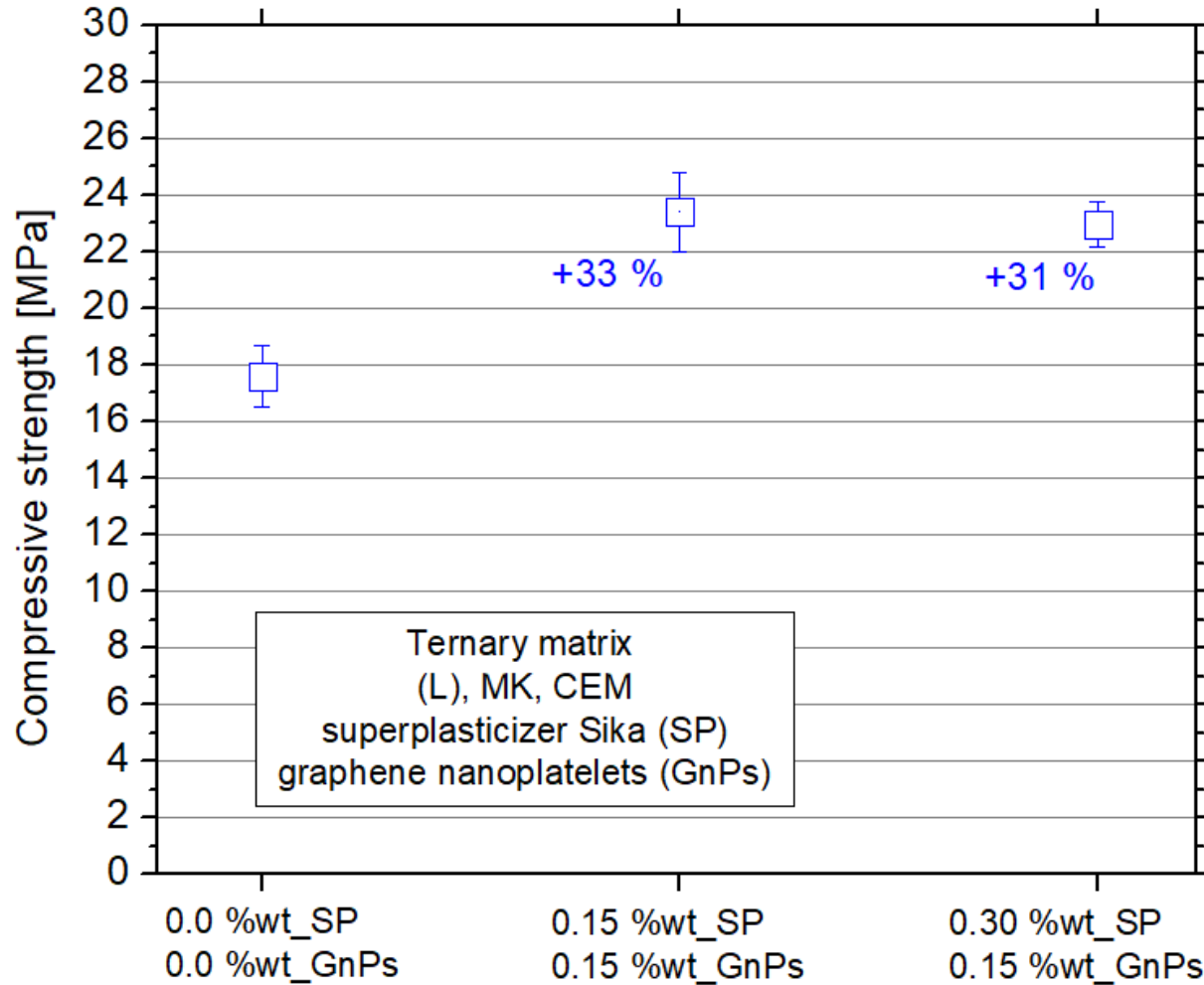


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Results: compression tests (1)




Reference samples:

17.6 MPa

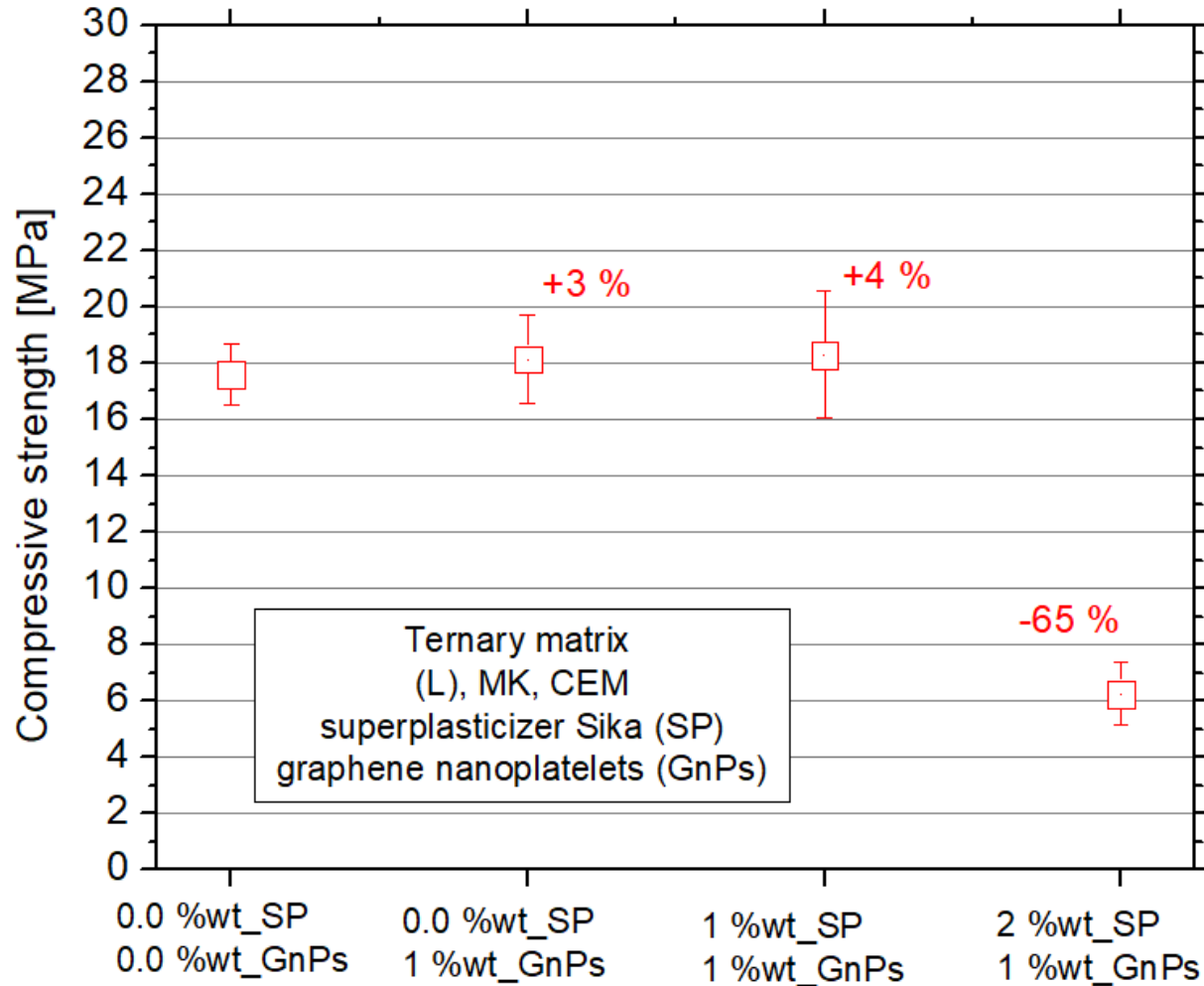
Reinforced samples:

23.1 MPa

- The incorporation of GnPs in the matrix improves the compressive strength in both ratios of superplasticizer/GnPs.
- Similar increase (+28 %) by adding graphene oxide (GO) and reduced graphene oxide (rGO) in ternary pastes .



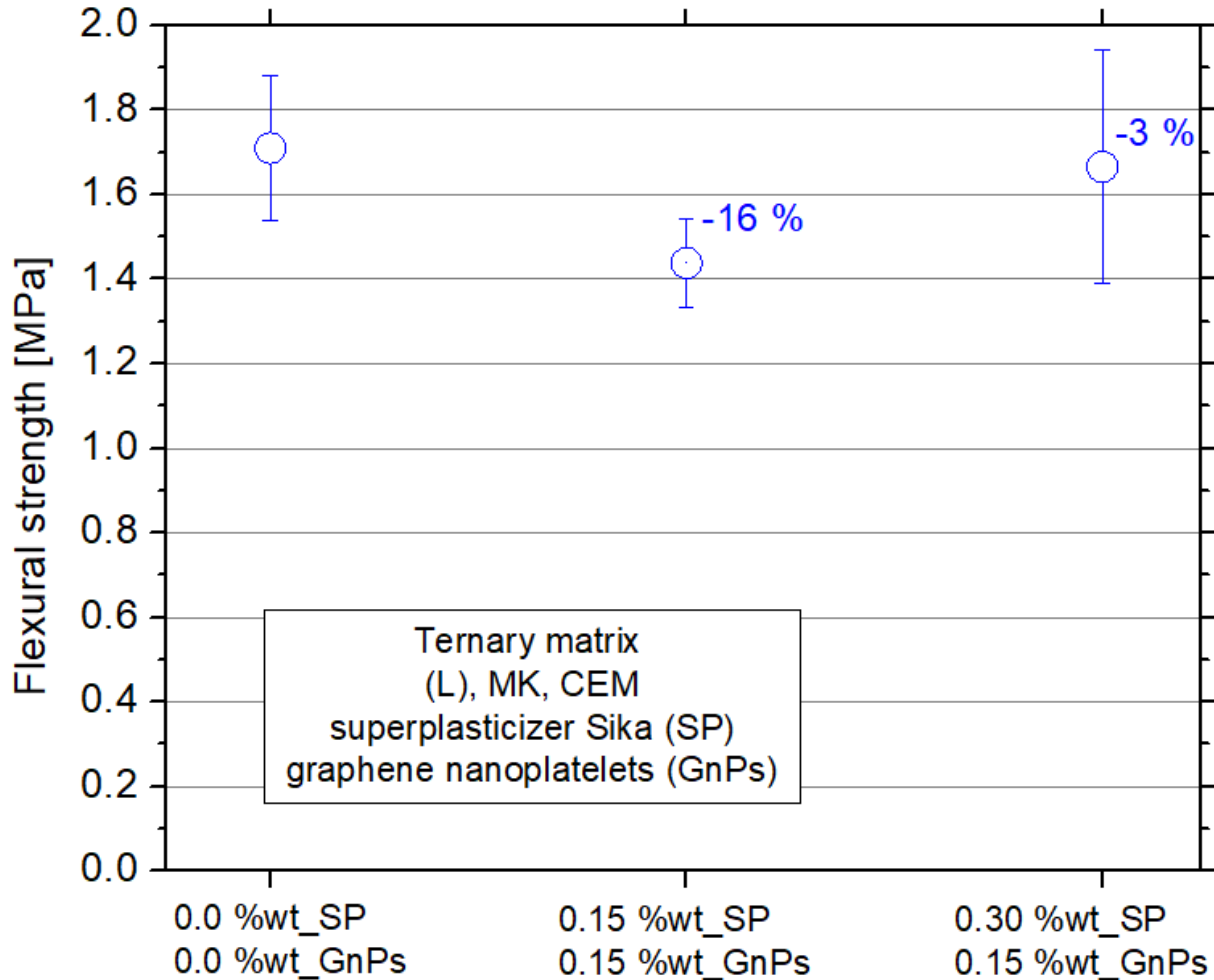
Results: compression tests (2)



- Adding higher GnPs concentration for grouts (1 wt %) in the matrix leads to marginal (~ 3 %) increase of the compressive strength.
- The presence of SP at SP/GnPs ratio equal to 1 is not highly beneficial for the compressive strength.
- A dramatic reduction of the compressive strength is noticed for SP/GnPs ratio equal to 2 due to de-mixing from the high SP content.



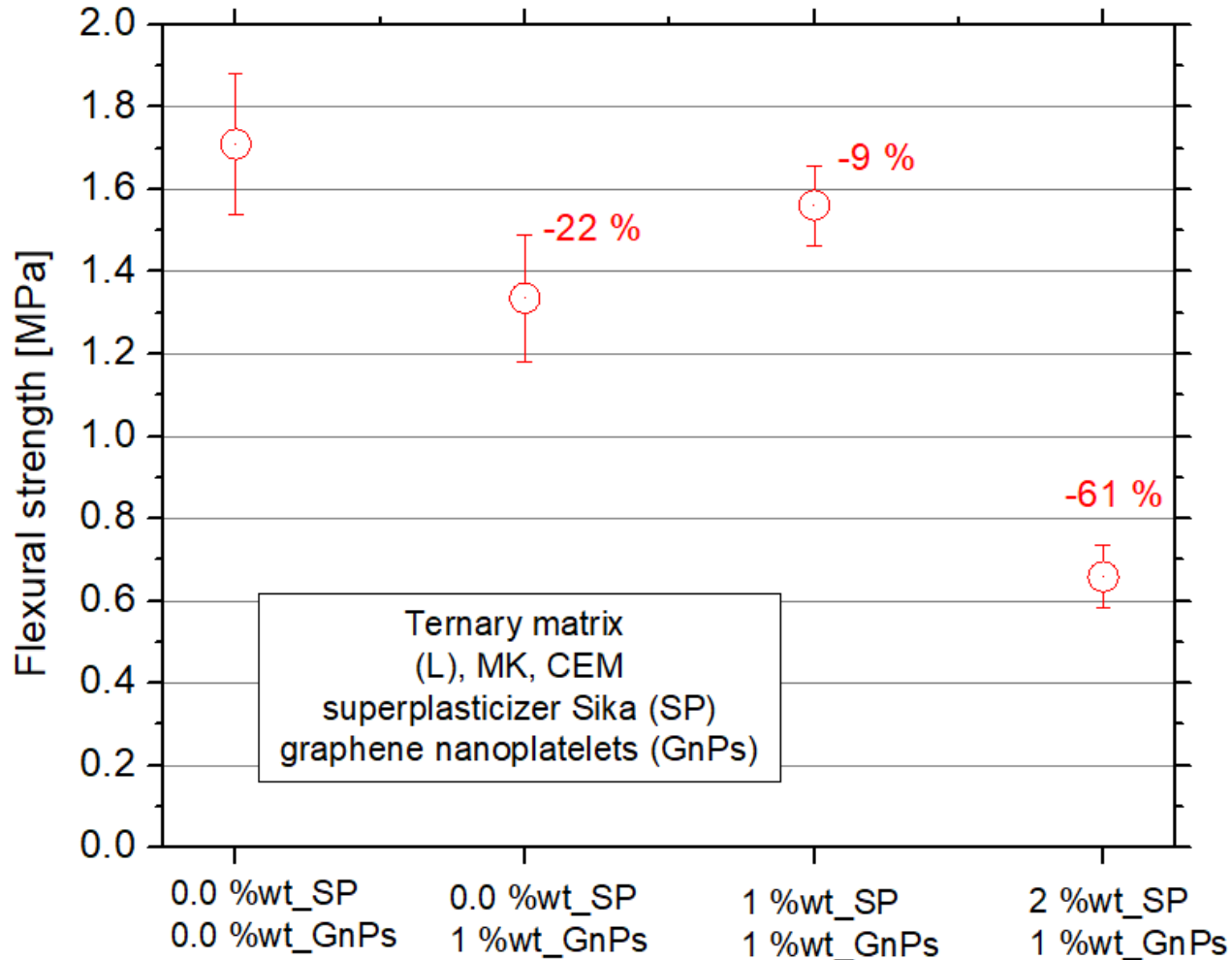
Results: bending tests (1)



- The reference pastes display 1.7 MPa flexural strength.
- Adding GnPs (0.15 wt %) in the matrix leads to a small reduction of flexural strength due to the platelet size of the GnPs.
- When the ratio SP/GnPs increases from 1 to 2, the flexural strength increases due to better GnPs dispersion (approximately the same value with reference material).



Results: bending tests (2)



- Adding GnPs (1 wt %) without SP leads to a - 22 % reduction of flexural strength due to GnPs agglomerates.
- Addition of SP at the same GnPs concentration increased the GnPs dispersion and the flexural strength is increased.
- When the ratio SP/GnPs increases from 1 to 2 the flexural strength is essentially decreased to - 61 % due to de-mixing.



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Conclusions

- The addition of GnPs increases the compressive strength and reduces the flexural strength of the nanocomposites.
- The addition of superplasticizer in low concentrations (0.15 %wt) is beneficial as it promotes the higher efficiency for GnPs dispersion in the matrix.
- Higher superplasticizer concentration decreases significantly the mechanical properties of the restoration material due to de-mixing.



Acknowledgements

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Thank you for your attention!

